#### ATTENTION: RECHARGEABLE BATTERY, FOR 12 HOURS CONTINUOUS WORKING

## INDUCTIVE DIGITAL COMPARATOR (HIGH ACCURACY)



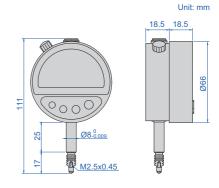




data interface (with protective cover)







2149-2

Accuracy

0.5µm

- Built-in wireless transmission
- IP54 dust/waterproof
- Reading in digital and analog
- Display can be rotated by 320°
- Can store 10 set parameters, and the parameter can be searched and recalled
- 999 groups value can be stored
- Touch sensor: use the sensor to transmit data, avoiding press the button to cause deformation of the dial indicator stand and affect the zero position

Resolution

0.1µm/0.000005'

- Button function: on/off, zero, data hold, measuring direction change, inch/metric conversion, data preset, absolute/incremental measurement, max./min./TIR measurement, tolerance Go and No-Go display, data output, analog pointer resolution and range change, print data
- Power: rechargeable battery, for 12 hours continuous working
- Ruby probe
- Data output

Code

2149-2

Optional accessory: wireless receiver (code 2149-RE, transmission distance is 2 meters), printer (code ISF-DF-PRINTER)





max./min./TIR

max./min./TIR measurement

TIR

|   | ( |
|---|---|
| 1 |   |
|   |   |

| 0.2μm 0.3μm 0.8-1N | ysteresis | Repeatability | Measuring force |
|--------------------|-----------|---------------|-----------------|
|                    | 0.2µm     | 0.3µm         | 0.8-1N          |

#### PRECISION DIAL INDICATORS



Hysteres





- Graduation: 0.001mm
- Jeweled bearing
- Supplied with limit pointers and bezel clamp

Range

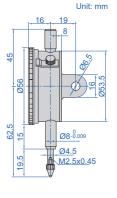
2mm/0.08"

■ Optional accessory: backs (page 277~278), contact points (page 272~276)

| 231 | 3_1 | Δ |
|-----|-----|---|

| Code       | Range | Accuracy | Hysteresis | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар         | Remark    |
|------------|-------|----------|------------|-----------|-----------------|-------------------------------|-------------|-----------|
| 2313-1FA * | 1mm   | 5µm      | 2µm        | 0.2mm     | 0-100-0         | 2N                            | cannot lift | flat back |
| 2313-2FA * | 2mm   | 6µm      | 2.5µm      | 0.2mm     | 0-100-0         | 2N                            | cannot lift | flat back |
| 2313-1A*   | 1mm   | 5µm      | 2µm        | 0.2mm     | 0-100-0         | 2N                            | cannot lift | lug back  |
| 2313-2A*   | 2mm   | 6µm      | 2.5µm      | 0.2mm     | 0-100-0         | 2N                            | cannot lift | lug back  |





## **COMPACT DIAL INDICATORS**

- Meet DIN878
- Graduation: 0.01mm
- Dial reading: 0-50
- Jeweled bearing
- Supplied with limit pointers and bezel clamp
  Optional accessory: backs (page 277~278), contact points (page 272~276)





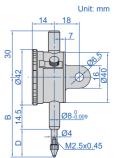
(mm)

JEWELED BEARING

JEWELED BEARING

|                 |       |          |            |           |                         |          |           |    | ` ′  |
|-----------------|-------|----------|------------|-----------|-------------------------|----------|-----------|----|------|
| Code            | Range | Accuracy | Hysteresis | Range/rev | Maximum measuring force | Сар      | Remark    | В  | D    |
| 2311-3F *       | 3mm   | 12µm     | 3µm        | 0.5mm     | 1.5N                    | can lift | flat back | 46 | 10.5 |
| 2311-5F *       | 5mm   | 14µm     | 3µm        | 0.5mm     | 1.5N                    | can lift | flat back | 48 | 12.5 |
| 2311-3 *        | 3mm   | 12µm     | 3µm        | 0.5mm     | 1.5N                    | can lift | lug back  | 46 | 10.5 |
| 2311-5 <b>*</b> | 5mm   | 14µm     | 3µm        | 0.5mm     | 1.5N                    | can lift | lug back  | 48 | 12.5 |

<sup>\*</sup>Supplied with manufacturer inspection certificate



## **DIAL INDICATORS (STANDARD TYPE)**

- Meet DIN878
- Jeweled bearing

10

- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 277~278), contact points (page 272~276)



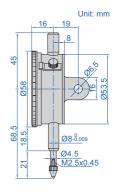






| Code       | Range | Graduation | Accuracy | Hysteresis | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар      | Remark    |
|------------|-------|------------|----------|------------|-----------|-----------------|-------------------------------|----------|-----------|
| 2308-3FA*  | 3mm   | 0.01mm     | 12µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | flat back |
| 2308-5FA*  | 5mm   | 0.01mm     | 14µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | flat back |
| 2308-10FA* | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | flat back |
| 2308-3A*   | 3mm   | 0.01mm     | 12µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | lug back  |
| 2308-5A*   | 5mm   | 0.01mm     | 14µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | lug back  |
| 2308-10A*  | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | lug back  |

Supplied with manufacturer inspection certificate



## **DIAL INDICATORS (BASIC TYPE)**

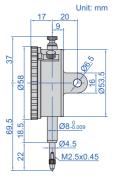
- Meet DIN878
- Graduation: 0.01mm
- Jeweled bearing
- Supplied with limit hands and bezel clamp
- Packed in carton box
- Optional accessory: backs (page 277~278) contact points (page 272~276)





2301-10

| Code                            | Range    | Accuracy      | Hysteresis     | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар      | Remark                        |
|---------------------------------|----------|---------------|----------------|-----------|-----------------|-------------------------------|----------|-------------------------------|
| 2301-10F*                       | 10mm     | 17µm          | 3µm            | 1mm       | 0-100           | 1.5N                          | can lift | flat back                     |
| 2301-10*                        | 10mm     | 17µm          | 3µm            | 1mm       | 0-100           | 1.5N                          | can lift | lug back with spare flat back |
| ******************************* | h manufa | .tar inanaati | on contificate |           |                 |                               |          |                               |



## 267

Supplied with manufacturer inspection certificate

INSIZE+

10





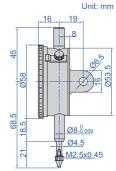
- Meet DIN878
- Suitable for depth and step measurements
- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 277~278), contact points (page 272~276)



2801-10

| Code             | Range | Graduation | Accuracy | Hysteresis | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар      | Remark    |
|------------------|-------|------------|----------|------------|-----------|-----------------|-------------------------------|----------|-----------|
| 2801-10F*        | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 100-0           | 1.5N                          | can lift | flat back |
| 2801-10 <b>*</b> | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 100-0           | 1.5N                          | can lift | lug back  |

<sup>\*</sup>Supplied with manufacturer inspection certificate









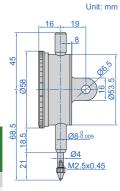
- Meet DIN878
- Shockproof
- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 277~278), contact points (page 272~276)



2314-10A

| Code       | Range | Graduation | Accuracy | Hysteresis | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар      | Remark    |
|------------|-------|------------|----------|------------|-----------|-----------------|-------------------------------|----------|-----------|
| 2314-3FA*  | 3mm   | 0.01mm     | 12µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | flat back |
| 2314-5FA*  | 5mm   | 0.01mm     | 14µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | flat back |
| 2314-10FA* | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | flat back |
| 2314-3A*   | 3mm   | 0.01mm     | 12µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | lug back  |
| 2314-5A*   | 5mm   | 0.01mm     | 14µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | lug back  |
| 2314-10A*  | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift | lug back  |

<sup>\*</sup>Supplied with manufacturer inspection certificate



# INSPECTION



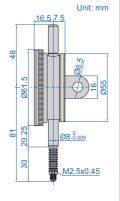
- Meet DIN878
- IP54 dust/waterproof
- With limit pointers
- Optional accessory: backs (page 277~278), contact points (page 272~276)



2324-10A

| Code       | Range | Graduation | Accuracy | Hysteresis | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар         | Remark    |
|------------|-------|------------|----------|------------|-----------|-----------------|-------------------------------|-------------|-----------|
| 2324-10FA* | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | cannot lift | flat back |
| 2324-10A*  | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | cannot lift | lug back  |

<sup>\*</sup>Supplied with manufacturer inspection certificate



## **DIAL INDICATORS (LONG STROKE)**

- Graduation: 0.01mm
- Dial reading: 0-100
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 277~278), contact points (page 272~276)



2310-30A

|            |       |          |            |           |                         |          |           |    | (mm) |
|------------|-------|----------|------------|-----------|-------------------------|----------|-----------|----|------|
| Code       | Range | Accuracy | Hysteresis | Range/rev | Maximum measuring force | Сар      | Remark    | В  | D    |
| 2310-20FA* | 20mm  | 25µm     | 5µm        | 1mm       | 2.0N                    | can lift | flat back | 83 | 35   |
| 2310-30FA* | 30mm  | 35µm     | 7µm        | 1mm       | 2.2N                    | can lift | flat back | 88 | 40   |
| 2310-20A*  | 20mm  | 25µm     | 5µm        | 1mm       | 2.0N                    | can lift | lug back  | 83 | 35   |
| 2310-30A*  | 30mm  | 35µm     | 7µm        | 1mm       | 2.2N                    | can lift | lug back  | 88 | 40   |

<sup>\*</sup>Supplied with manufacturer inspection certificate

## DIAL INDICATORS (LONG STROKE, BASIC TYPE)

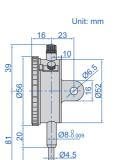
- Supplied with limit pointers and bezel clamp
- Graduation: 0.01mm

10

Packed in carton box
 Optional accessory:
 backs (page 277~278),
 contact points (page 272~276)







M2.5x0.45

Unit: mm

INSPECTION

INSPECTION

| Code      | Range | Accuracy | Hysteresis | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар      | Remark                        |
|-----------|-------|----------|------------|-----------|-----------------|-------------------------------|----------|-------------------------------|
| 2302-25F* | 25mm  | 35µm     | 7µm        | 1mm       | 0-100           | 2.2N                          | can lift | flat back                     |
| 2302-25 * | 25mm  | 35µm     | 7µm        | 1mm       | 0-100           | 2.2N                          | can lift | lug back with spare flat back |

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### **DOUBLE FACE DIAL INDICATOR**

- Meet DIN878
- Read from both sides
- Jeweled bearing
- Supplied with limit pointers
- Optional accessory: contact points (page 272~276)



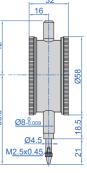
front **2328-10** 



|     | 45  |  |
|-----|-----|--|
| Can | 3.5 |  |

| Code     | Range | Graduation | Accuracy | Hysteresis | Range/rev | Dial<br>reading | Maximum<br>measuring<br>force | Сар      |
|----------|-------|------------|----------|------------|-----------|-----------------|-------------------------------|----------|
| 2328-10* | 10mm  | 0.01mm     | 17µm     | 3µm        | 1mm       | 0-100           | 1.5N                          | can lift |

<sup>\*</sup>Supplied with manufacturer inspection certificate



# +INSIZE+

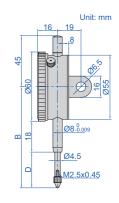
## **DIAL INDICATORS (GRADUATION 0.1mm)**



- Graduation: 0.1mm
- Dial reading: 0-10
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 277~278), contact points (page 272~276)

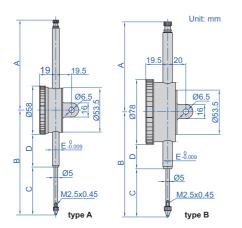
2318-30

|          |       |          |            |           |                         |          |           |    | (mm) |
|----------|-------|----------|------------|-----------|-------------------------|----------|-----------|----|------|
| Code     | Range | Accuracy | Hysteresis | Range/rev | Maximum measuring force | Сар      | Remark    | В  | D    |
| 2318-10F | 10mm  | 40µm     | 20µm       | 10mm      | 2.0N                    | can lift | flat back | 70 | 20   |
| 2318-20F | 20mm  | 50µm     | 20µm       | 10mm      | 2.0N                    | can lift | flat back | 85 | 35   |
| 2318-25F | 25mm  | 60µm     | 20µm       | 10mm      | 2.2N                    | can lift | flat back | 85 | 35   |
| 2318-30F | 30mm  | 60µm     | 20µm       | 10mm      | 2.2N                    | can lift | flat back | 90 | 40   |
| 2318-10  | 10mm  | 40µm     | 20µm       | 10mm      | 2.0N                    | can lift | lug back  | 70 | 20   |
| 2318-20  | 20mm  | 50µm     | 20µm       | 10mm      | 2.0N                    | can lift | lug back  | 85 | 35   |
| 2318-25  | 25mm  | 60µm     | 20µm       | 10mm      | 2.2N                    | can lift | lug back  | 85 | 35   |
| 2318-30  | 30mm  | 60µm     | 20µm       | 10mm      | 2.2N                    | can lift | lug back  | 90 | 40   |



## **DIAL INDICATORS (LONG STROKE)**

- Graduation: 0.01mm
- Dial reading: 0-100
- Shockproof
- Jeweled bearing
- Supplied with limit pointers
- Optional accessory: backs (page 277~278), contact points (page 272~276)





stem clamp Ø10mm for 2309-100D





|           |      |       |       |      |      | (mm) |
|-----------|------|-------|-------|------|------|------|
| Code      | Type | Α     | В     | С    | D    | E    |
| 2309-30F  | Α    | 37.5  | 89.5  | 40.9 | 19.5 | Ø8   |
| 2309-30   | Α    | 37.5  | 89.5  | 40.9 | 19.5 | Ø8   |
| 2309-50   | Α    | 108.3 | 126.2 | 57.7 | 39.5 | Ø8   |
| 2309-50D  | В    | 108.3 | 126.2 | 57.7 | 29.5 | Ø8   |
| 2309-80   | Α    | 138.4 | 168.4 | 88   | 51.3 | Ø8   |
| 2309-80D  | В    | 138.4 | 168.4 | 88   | 41.3 | Ø8   |
| 2309-100D | В    | 167.6 | 207.8 | 108  | 60.8 | Ø10  |

(mm)

| Code      | Range | Туре | Accuracy | Hysteresis | Range/rev | Maximum measuring force | Сар      | Remark                        |
|-----------|-------|------|----------|------------|-----------|-------------------------|----------|-------------------------------|
| 2309-30F* | 30mm  | Α    | 35µm     | 7µm        | 1mm       | 2.2N                    | can lift | flat back                     |
| 2309-30*  | 30mm  | Α    | 35µm     | 7µm        | 1mm       | 2.2N                    | can lift | lug back                      |
| 2309-50*  | 50mm  | Α    | 40µm     | 8µm        | 1mm       | 2.5N                    | can lift | flat back with spare lug back |
| 2309-50D* | 50mm  | В    | 40µm     | 8µm        | 1mm       | 2.5N                    | can lift | flat back with spare lug back |
| 2309-80   | 80mm  | Α    | 50µm     | 9µm        | 1mm       | 3.2N                    | can lift | flat back with spare lug back |
| 2309-80D  | 80mm  | В    | 50µm     | 9µm        | 1mm       | 3.2N                    | can lift | flat back with spare lug back |
| 2309-100D | 100mm | В    | 50µm     | 9µm        | 1mm       | 3.2N                    | can lift | flat back with spare lug back |

Note: 1) 2309-80, 2309-80D and 2309-100D can only be used vertically

- 2) 2309-100D is supplied with stem clamp Ø10mm for magnetic stands (code 6200-60, 6201-60, 6202-80, 6202-100)
- 3) 2309-30 and 2309-30F can not accept optional backs (page 277~278)

<sup>\*</sup>Supplied with manufacturer inspection certificate

## ONE REVOLUTION DIAL INDICATORS

- Meet DIN878
- Graduation: 0.01mm
- Eliminate the possibility of reading errors due to miscounting
- Shockproof
- Supplied with limit pointers
- Optional accessory: backs (page 277~278), contact points (page 272~276)



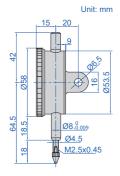
2316-05

| Code      | Range | Dial indicator<br>stroke | Accuracy | Hysteresis | Dial<br>reading | Maximum<br>measuring<br>force | Сар         | Remark    |
|-----------|-------|--------------------------|----------|------------|-----------------|-------------------------------|-------------|-----------|
| 2316-05F* | 0.5mm | 5mm                      | 9µm      | 3µm        | 25-0-25         | 1.5N                          | cannot lift | flat back |
| 2316-1F * | 1mm   | 5mm                      | 9µm      | 3µm        | 50-0-50         | 1.5N                          | cannot lift | flat back |
| 2316-05 * | 0.5mm | 5mm                      | 9µm      | 3µm        | 25-0-25         | 1.5N                          | cannot lift | lug back  |
| 2316-1*   | 1mm   | 5mm                      | 9µm      | 3µm        | 50-0-50         | 1.5N                          | cannot lift | lug back  |
|           |       |                          |          |            |                 |                               |             |           |

<sup>\*</sup>Supplied with manufacturer inspection certificate

## SHOCK PROOF





### **INCH DIAL INDICATORS**

- Meet ASME B89.1.10M-2001
- With lug back

10

- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 277~278), contact points (page 272~276)



2307-1

| INSPECTION  | 7 |
|-------------|---|
| CEPTIFICATE |   |

| Range | Α      | В       | С      | D      |
|-------|--------|---------|--------|--------|
| 0.25" | 1.811" | 2.953"  | 0.787" | 0.984" |
| 0.5"  | 1.811" | 2.953"  | 0.787" | 0.984" |
| 1"    | 1.811" | 3.346"  | 0.787" | 1.378" |
| 2"    | / 370" | 5 /172" | 1 060" | 2 323" |

|            |        |            |               |          |                   |                         |         |             |        | <u> 0.6</u> | 30"_0.7 | <u>'48"</u>     |
|------------|--------|------------|---------------|----------|-------------------|-------------------------|---------|-------------|--------|-------------|---------|-----------------|
| Code       | Range  | Graduation | Accura        | су       | Range/rev         | Dial                    | Maximum | Сар         |        |             | -       | 0.315"          |
| Code       | ixange | Graduation | First 2.5 rev | Overall  | Overall reading r | reading measuring force | Cap     | ⋖           |        |             |         |                 |
| 2307-025 * | 0.25"  | 0.001"     | ±0.001"       | ±0.001"  | 0.1"              | 0-100                   | 1.8N    | can lift    | \ \ \{ |             |         |                 |
| 2307-05 *  | 0.5"   | 0.001"     | ±0.001"       | ±0.002"  | 0.1"              | 0-100                   | 1.8N    | can lift    | + 585  | <u> </u>    |         | [65]<br>[05]    |
| 2307-1 *   | 1"     | 0.001"     | ±0.001"       | ±0.002"  | 0.1"              | 0-100                   | 1.8N    | can lift    | 2 26   |             |         | 7               |
| 2307-2 *   | 2"     | 0.001"     | ±0.001"       | ±0.004"  | 0.1"              | 0-100                   | 2.5N    | cannot lift |        |             |         | /0.256" NDIA    |
| 2307-0255* | 0.25"  | 0.0005"    | ±0.0005"      | ±0.0015" | 0.05"             | 0-50                    | 1.8N    | can lift    | ш,     | , —         | 3.      | /8" DIA -0.001" |
| 2307-055 * | 0.5"   | 0.0005"    | ±0.0005"      | ±0.0015" | 0.05"             | 0-50                    | 1.8N    | can lift    |        | 1           | 0.      | 177" DIA        |
| 2307-105*  | 1"     | 0.0005"    | ±0.0005"      | ±0.002"  | 0.05"             | 0-50                    | 1.8N    | can lift    |        | د           | m       | 4-48UNF         |
| 2307-205 * | 2"     | 0.0005"    | ±0.0005"      | ±0.002"  | 0.05"             | 0-50                    | 2.5N    | cannot lift | 1      | <u> </u>    | _\\     |                 |

<sup>\*</sup>Supplied with manufacturer inspection certificate

# INCH LONG STROKE DIAL INDICATOR



■ Graduation 0.001"

- With lug back
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs (page 277~278), contact points (page 272~276)

2326-2

| Code    | Range   | Accur         | асу     | Range/rev   | Dial reading | Maximum         | Сар         |
|---------|---------|---------------|---------|-------------|--------------|-----------------|-------------|
|         | Italiye | first 2.5 rev | overall | italige/lev | Diarreading  | measuring force | Сар         |
| 2326-2* | 2"      | ±0.001"       | ±0.004" | 0.1"        | 0-100        | 2.5N            | cannot lift |
| alle    |         |               |         | •           |              |                 |             |

<sup>\*</sup>Supplied with manufacturer inspection certificate



